

Date: Tuesday, 16/09/2008 3:29:07 PM  
User: Julie Lecocq

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Job Number : 42043 *7*

Estimate Number : 12505

P.O. Number : 16/09/2008

This Issue : NC

Prsht Rev. : 11

First Issue : 41289

Previous Run : 41289

Written By : *JLD 08.9.16*

Checked & Approved By : *JLD 08.9.16*

Comment : Est Rev:C Removed Manufacturing 06-08-02 JLM  
Est Rev:D ECN 1052 07-11-06 DD verified by: EC

Drawing Name

: N1 GEARBOX ACCESS PANEL KIT

Part Number

: D412705017

Drawing Number

: D3255 REV B

Project Number

: N/A

Drawing Revision

: B

Material

:

Due Date

: 15/10/2008

Qty:

4 Um:

Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

DC

DOCUMENT CONTROL



*JLD 08.10.01*



*S 08/10/22*

Comment: Photocopy bluefile & type labels per PPPD412-705-017

CHG001

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D3255041

Access Panel Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Access Panel Assembly

Batch: *42106*

Access Panel Assembly

4.0

D3255042

Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Access Panel Assembly

Batch: *42470*

Bolt

5.0

AN3C3A

Comment: Qty.: 30.0000 Each(s)/Unit Total: 120.0000 Each(s)

Bolt

Batch: *4109297*

*8/9/23*

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: N1 GEARBOX ACCESS PANEL KIT

Job Number: 42043

Part Number: D412705017

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS20427M33

Rivet



Comment: Qty.: 36.0000 Each(s)/Unit Total: 144.0000 Each(s)

Rivet

Batch: M108521

M108880

(32)

SP

7.0

MS21060L3K

Nut Plate



Comment: Qty.: 18.0000 Each(s)/Unit Total: 72.0000 Each(s)

Nut Plate

Batch: M109297

8/9/24 SP

M109391

(17x)

SP

8.0

MS932109

Washer



Comment: Qty.: 30.0000 Each(s)/Unit Total: 120.0000 Each(s)

Washer

M09299

8/9/22

(4x)

SP

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5 Oct 10/22 (x2)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-705017

Location:

PPP Rev: A

8/10/22 (2)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/22

Job Completion



U 08.10.22